

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2020.0083.004

DVS ZERT GmbH hereby certifies that the welding company

ACTech GmbH Halsbrücker Str. 51 09599 Freiberg Germany

fulfills the requirements for the scope according to

EN 15085-2 classification level CL1 in the type of activity P

in the range indicated in the annex.

validity: 2024-08-19 until 2026-09-09

Düsseldorf, 2024-08-19 Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER

Dipl.-Ing. GURSCHKE Head of certification body





Scope of the certificate

ZE-16083-01-00-EN15085-2020.0083.004

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 10, 72 8.1		production welding production welding
135	10, 8.1	t = 3 - 40 mm	production welding
141	1.2 10, 23, 25, 7.2, 8.1		production welding production welding
52	8.1	-	s = 0,6 - 4 mm

Area of Application:

New build of components for railway vehicles

Responsible welding coordinator(s):

Claudia Fischer, IWE

1st deputy(ies) of the responsible welding coordinator(s):

Klaus Dittmann, IWT

Others deputies:

Mirko Franke, IWS Alexander Meng, IWS

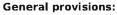
Remarks:

The welding coordinator Claudia Fischer is entitled to test welders / operators in accordance with the relevant standards within the scope

of this certificate.

Register no.:

DVSZERT/15085/CL1/083/20/1A1



The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.



