



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2:2020

ZE-16083-01-00-EN15085-2020.0083.003

DVS ZERT GmbH hereby certifies that the welding company

ACTech GmbH
Halsbrücker Str. 51
09599 Freiberg
Germany

fulfills the requirements
for the scope according to


EN 15085-2:2020 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-09-04 until 2026-09-09

Düsseldorf, 2023-09-04
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) PRESCHER


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2, 10, 72 8.1	t = 3 - 40 mm t = 3 - 20 mm	production welding production welding
135	10, 8.1	t = 3 - 40 mm	production welding
141	1.2 10, 23, 25, 7.2, 8.1	t = 3 - 36 mm t = 3 - 20 mm	production welding production welding
52	8.1	-	s = 0,6 - 4 mm

Area of Application:

- New build of components for railway vehicles
 - prototype castings, small batches, single parts and replacement parts for railway vehicles

Responsible welding coordinator(s):

Claudia Fischer, IWE

1st deputy(ies) of the responsible welding coordinator(s):

Patrick Pilz, IWT

Others deputies:

Mirko Franke, IWS
Alexander Meng, IWS
Klaus Dittmann, IWS

Remarks:

The welding coordinator Claudia Fischer is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/083/20/1

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.